

In summer 2016, Professor Zhang joined the School of Materials Engineering at Purdue University after serving at Texas A&M University for 12 years. His research group has expertise on synthesis of nanotwinned metals, metallic multilayers, bulk nanocrystalline metals; radiation damage in nanostructured metals; *in situ* mechanical testing of nanomaterials inside a scanning electron microscope and in a transmission electron microscope.

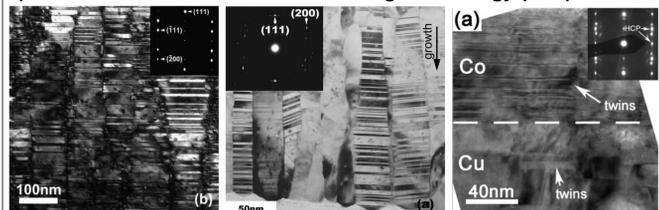
## Nanotwinned metals

Nanotwinned metals have shown high strength and ductility. Our research started in 2004 focuses on understanding the fundamental strengthening and deformation mechanisms of nanotwinned metals with various stacking fault energy. Recently we show that nanotwinned Al and its alloys have high strength and work hardening capability.

### Synthesis of nanotwinned (NT) metals

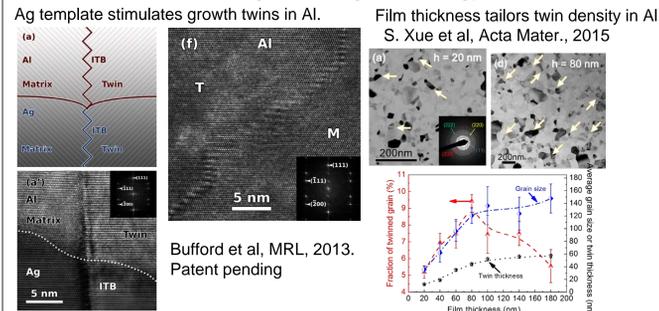
Metals	Ag	Au	Cu	Ni	Al
Stacking fault energy (mJ/m <sup>2</sup> )	16	32	45	125	166

#### 1) Nanotwinned metals with low stacking fault energy (SFE)



Nanotwinned Ag Bufford et al., Acta Mater., 2011  
Nanotwinned Cu Zhang et al., APL 2006.  
Twinned Cu/Co multilayers Liu et al., Int. J. Plast., 2013

#### 2) Twinned metals with high stacking fault energy



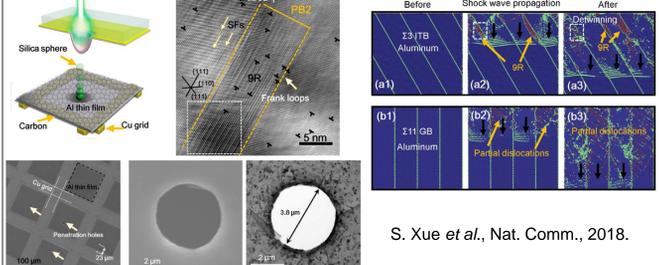
Ag template stimulates growth twins in Al. S. Xue et al., Acta Mater., 2015  
Film thickness tailors twin density in Al. S. Xue et al., Acta Mater., 2015  
Bufford et al., MRL, 2013. Patent pending

#### Texture-directed twin formation propensity in pure Al



(110) Al on Si (110) has low twin density. Epitaxial Al (111) on Si (111) has twinned islands. Epitaxial Al (112) on Si (112) has high density twins. S. Xue et al., Acta Mater., 2018

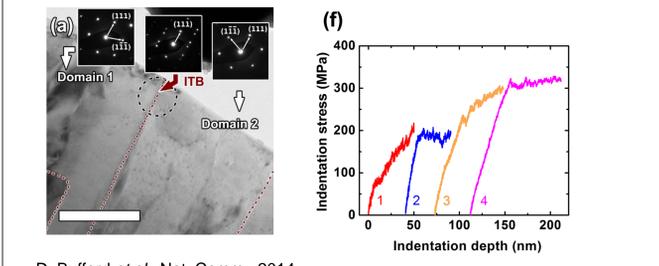
#### Projectile impact induces 9R phase and deformation twins in Al



(In collaboration with Edwin Thomas (Rice University) Jian Wang, U. Nebraska, Lincoln) S. Xue et al., Nat. Comm., 2018.

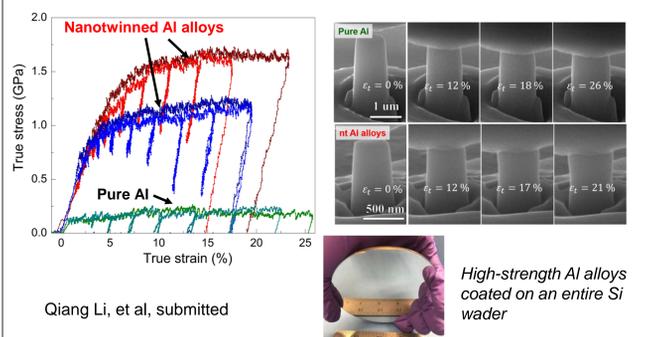
## Mechanical properties of nanotwinned metals

### Incoherent twin boundaries in twinned Al promote work hardening.

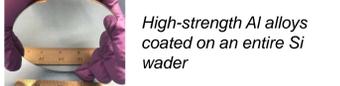


D. Bufford et al., Nat. Comm., 2014.

### High-strength nanotwinned Al alloys with flow stress > 1 GPa.



Qiang Li, et al, submitted

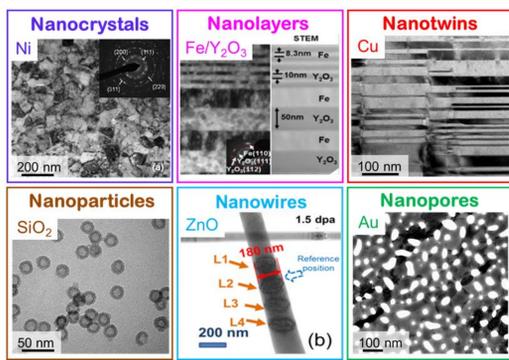


High-strength Al alloys coated on an entire Si wafer

## Irradiation damage

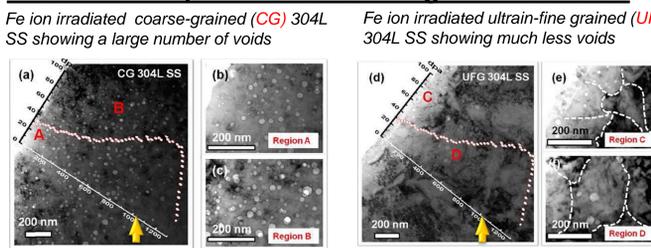
Our research of irradiation damage focuses on the fundamental aspects of defect-sink interactions as well as defect kinetics in various nanostructured metallic materials. The goal is to facilitate the design of irradiation-tolerant materials for advanced nuclear reactors.

### Nanostructures enhances irradiation tolerance<sup>[1-5]</sup>



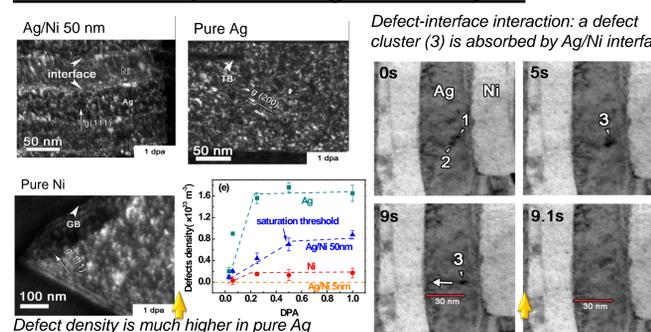
C. Sun et al., Metall. Trans. A, 2013, Acta Mater., 2015; Y. Chen et al., J. Nucl. Mater., 2014; Nat. Comm., 2015; Jin Li et al., Sci. Rep., 2017; Zhang et al., Prog. Mater. Sci. 2018

### Irradiation response of ultra-fine grained 304L SS



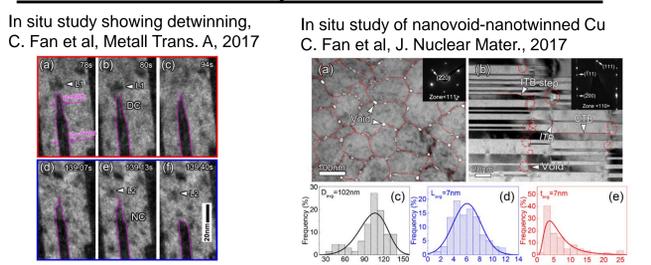
C. Sun et al., Sci. Rep., 2015

### Irradiation response of Ag/Ni nanolayers

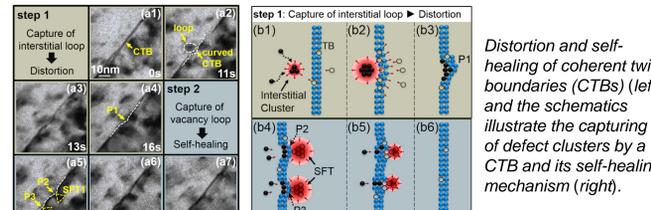


K.Y. Yu et al., Phil. Mag., 2013

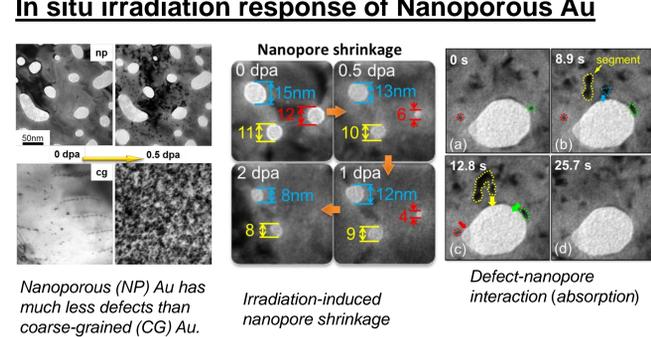
### Kr ion irradiation response of nanotwinned Cu



Defect-TB interactions. Jin Li et al., Nano Lett., 2015



### In situ irradiation response of Nanoporous Au

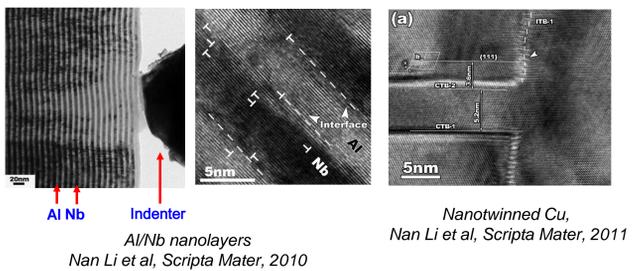


Jin Li et al., Sci. Rep., 2017; Acta Mater., 2017.

## In situ nanomechanical testing

We apply in situ mechanical testing to understand the relation between the microstructure evolution and mechanical response. The goal is to identify the deformation mechanisms of materials.

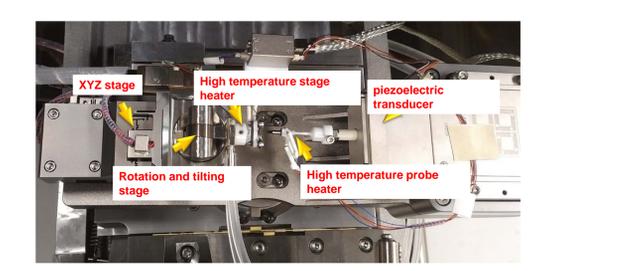
### In situ nanoindentation in TEM



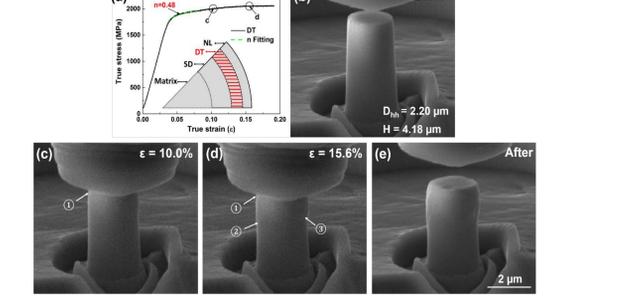
Nanotwinned Cu, Nan Li et al., Scripta Mater, 2011

### In situ compression in SEM

Hysitron PI 87xR In-Situ SEM PicoIndenter: high temperature in-situ experiments up to 800 °C



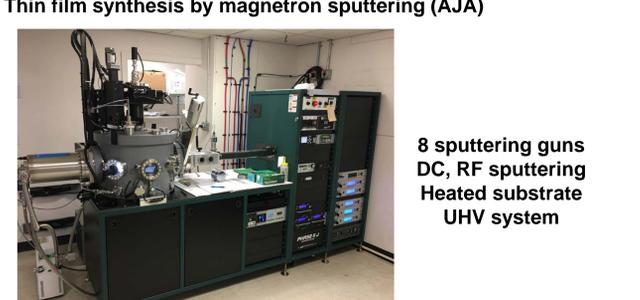
In situ compression of Ni alloy pillars Jie Ding et al, submitted.



Jie Ding et al, submitted.

## Nanofabrication capability

### Thin film synthesis by magnetron sputtering (AJA)



8 sputtering guns DC, RF sputtering Heated substrate UHV system

### Bulk nanostructured materials by spark plasma sintering (SPS)



Up to 2000°C

## Acknowledgements

Research is funded by NSF-DMR, NSF-CMMI, DOE-BES, ONR. We also acknowledge former and current grad and undergrad students who work very hard on their projects.

